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Class I, Division 1, self-regulating heating cables for hazardous locations

Electrical freeze protection and process-temperature maintenance for CID1 locations.

The HXTV family of self-regulating heating cables provides solutions to industrial freeze protection and process-temperature maintenance applications requiring high power output. HXTV heating cables can withstand temperatures up to 420°F (215°C) and pro-

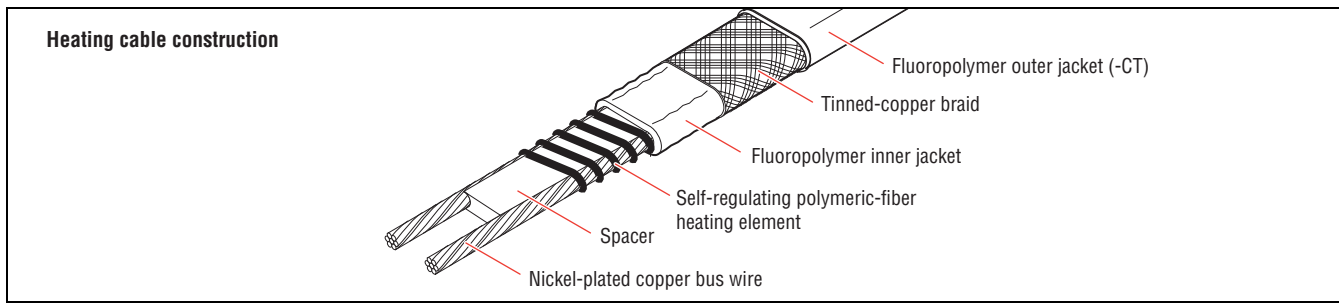
vide process-temperature maintenance to 250°F (121°C).

All of the HXTV family of heating cables can be used in CID1 locations, including areas where corrosives may be present.

The power output of self-regulating heating cable is dependent on the heating cable

temperature and can provide up to 20 W/ft at 50°F (10°C)

Raychem HXTV cables meet the requirements of the U.S. National Electrical Code and the Canadian Electrical Code. For additional information, contact your Tyco Thermal Controls representative or call Tyco Thermal Controls at (800) 545-6258.



Application

Area classification	Hazardous locations
Traced surface type	Metal and some plastics
Chemical resistance	Organic and aqueous inorganic chemicals and corrosives

Supply Voltage

HXTV1	100–130 Vac
HXTV2	200–277 Vac

Temperature Rating

Maximum maintain or continuous exposure temperature (power on)	250°F (121°C)
Maximum intermittent exposure temperature, 1000 hours (power-on or off)	420°F (215°C)
Minimum installation temperature	-40°F (-40°C)

Temperature ID Number (T-Rating)

T2C: 446°F (230°C) **T2D:** 419°F (215°C) **T3:** 392°F (200°C)
 Temperature ID numbers are consistent with North America national electrical codes.

Approvals

Hazardous Locations



Class I, Div. 1⁽¹⁾, Groups B, C, D
 Class II, Div. 1, Groups E, F, G
 Class III

⁽¹⁾ All Class I, Div. 1 designs must be reviewed by the manufacturer.

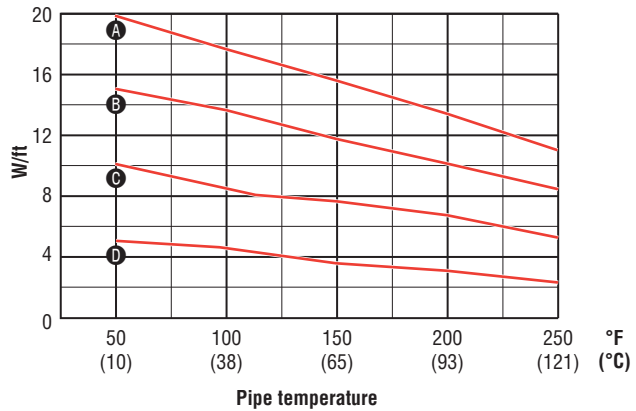
Design and Installation

For proper design and installation, use TraceCalc Pro design software or the Design section of the *Industrial Product Selection and Design Guide* (H56550). Also, refer to the *Industrial Heat-Tracing Installation and Maintenance Manual* (H57274). Literature is available via the Tyco Thermal Controls Web site, www.tycothermal.com.

Nominal Power Output Rating on Metal Pipes at 120 V / 240 V

	Adjustment factors	
	Power output	Circuit length
208 V		
5HXTV2-CT	0.87	0.99
10HXTV2-CT	0.88	0.99
15HXTV2-CT	0.88	0.98
20HXTV2-CT	0.86	1.00
277 V		
5HXTV2-CT	1.07	1.08
10HXTV2-CT	1.08	1.06
15HXTV2-CT	1.08	1.06
20HXTV2-CT	1.07	1.08

- A 20HXTV-CT
- B 15HXTV-CT
- C 10HXTV-CT
- D 5HXTV-CT



Note: To choose the correct heating cable for your application, use the Design section of the *Industrial Product Selection and Design Guide* (H56550). For more detailed information, use TraceCalc Pro design software.

Maximum Circuit Lengths Based on Circuit Breaker Sizes

	Ambient temperature at start-up	Maximum circuit length (in feet) per circuit breaker									
		120 V					240 V				
		15 A	20 A	30 A	40 A	50 A	15 A	20 A	30 A	40 A	50 A
5HXTV-CT	50°F (10°C)	180	240	360	385	385	360	480	720	765	765
	0°F (-18°C)	160	210	320	385	385	315	420	625	765	765
	-20°F (-29°C)	150	200	305	385	385	295	395	595	765	765
	-40°F (-40°C)	145	195	290	385	385	285	380	570	760	765
10HXTV-CT	50°F (10°C)	110	145	220	270	270	220	295	440	540	540
	0°F (-18°C)	95	130	195	260	270	195	260	385	515	540
	-20°F (-29°C)	95	125	190	250	270	185	245	370	495	540
	-40°F (-40°C)	90	120	180	240	270	175	235	355	470	540
15HXTV-CT	50°F (10°C)	75	100	150	200	220	150	200	300	400	445
	0°F (-18°C)	65	90	135	180	220	130	175	265	355	440
	-20°F (-29°C)	65	85	130	170	215	125	165	250	335	420
	-40°F (-40°C)	60	80	125	165	205	120	160	240	320	405
20HXTV-CT	50°F (10°C)	60	80	120	160	190	115	150	230	305	380
	0°F (-18°C)	50	70	105	140	180	100	135	205	275	345
	-20°F (-29°C)	50	65	100	135	170	100	130	200	265	330
	-40°F (-40°C)	50	65	100	130	165	95	125	190	255	320

Ground-Fault Protection

To minimize the danger of fire from sustained electrical arcing if the heating cable is damaged or improperly installed, and to comply with the requirements of Tyco Thermal Controls, agency certifications, and national electrical codes, ground-fault protection must be used on each heating cable branch circuit. Arcing may not be stopped by conventional circuit protection. Many DigiTrace control and monitoring systems meet the ground-fault protection requirement.

Product Characteristics

Temperature ID number (T-Rating)	T2C: 446°F (230°C)	T2D: 419°F (215°C)	T3: 392°F (200°C)
			5HXTV1-CT-T3, 5HXTV2-CT-T3, 10HXTV1-CT-T3, 10HXTV2-CT-T3, 15HXTV2-CT-T3
	20HXTV2-CT-T2	15HXTV1-CT-T2 20HXTV1-CT-T2	
Minimum bend radius	@68°F (20°C): 0.5 in (12.7 mm)		
Weight (lb per 10 ft, nominal)	1.1		
Bus wire size	14 AWG		
Outer jacket color	Red		
Heating cable dimensions	0.46 in x 0.3 in (11.7 mm x 7.6 mm)		

Connection Kits

Tyco Thermal Controls offers a full range of connection kits for power connections, splices, and end seals. These connection kits must be used to ensure proper functioning of the product and compliance with warranty, code, and approvals requirements.

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