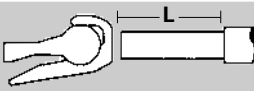


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## Installation Recommendation for Cytelok® Lugs for Pyro E MI Wiring Cables



**CYTOLOK Lugs** are quick and simple to install, since they are fitted with a spanner and do not require any special tooling.

Ref: RQK	16	25	35	50	70	95	120	150	185	240	300	400
 mm	20	25	30	38	38	45	50	60	60	70	70	80
Stud Hole (mm)	6	6	8	10	10	10	12	16	16	16	16	16

### THE DIRECTIONS FOR INSTALLATION ARE AS FOLLOWS:

- 1** Remove 'L' mm of conductor sleeving. (see table)
- 2** Abraid the exposed conductor to remove the mineral insulant.
- 3** Assemble the lug, so that the XX marking is facing outwards. (Fig.1)

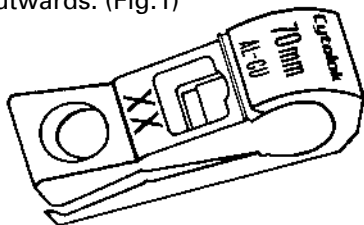


Fig. 1

- 4** Fully insert the conductor into the lug. (Fig. 2)

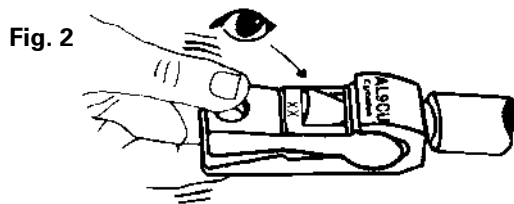
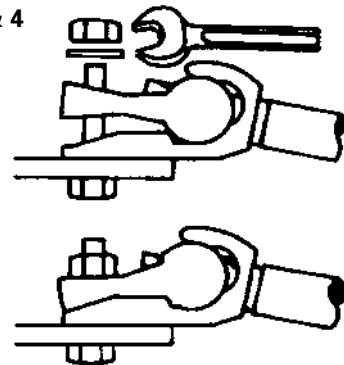


Fig. 2

- 5** Bolt the lug to the apparatus and tighten with a spanner. When the lug is fully closed tighten the nut an additional 1/4 to 1/2 a turn. (Fig. 3 & 4)

Fig. 3 & 4



The CYTOLOK trademark is registered worldwide and the connectors are covered by one or more of the following U.S. patents as well as other patents and patent applications in countries throughout the world. 3.801.952, 3.831.134, 3.861.771, 3.879.104, 3.883.211, 3.932.021, 3.980.381, 3.990.129, 4.001.921, 4.014.078, 4.126.918, 4.357.068, 4.479.694, 296.777 Design, 4.548.462, 4.898.551, 159/12(Des.Appl)

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